

DC ERR CHECKING ADDENDUM

For the Digital Combo shuttle presses, there are a few solutions to resolve any Over-Temp error alarm:

1. Follow the attached ERR Troubleshooting PDF as thoroughly as possible and use/test the press again to check if it is still happening.

2. The heat platens can be unplugged from the top white control head.

Coming from the heat platen is a Male/Female wire harness twist-lock connector.

Unplug the heat platen wire harness from the top head harness (no tools needed) and look at the male side from the heater, with the 5 gold pins sticking out.

PULL FIRMLY on all 5 gold pins using a needle-nose pliers and make sure they are all extending and sticking out as much as possible.

3. Plug the Male/Female twist lock plugs back in together and test the press.