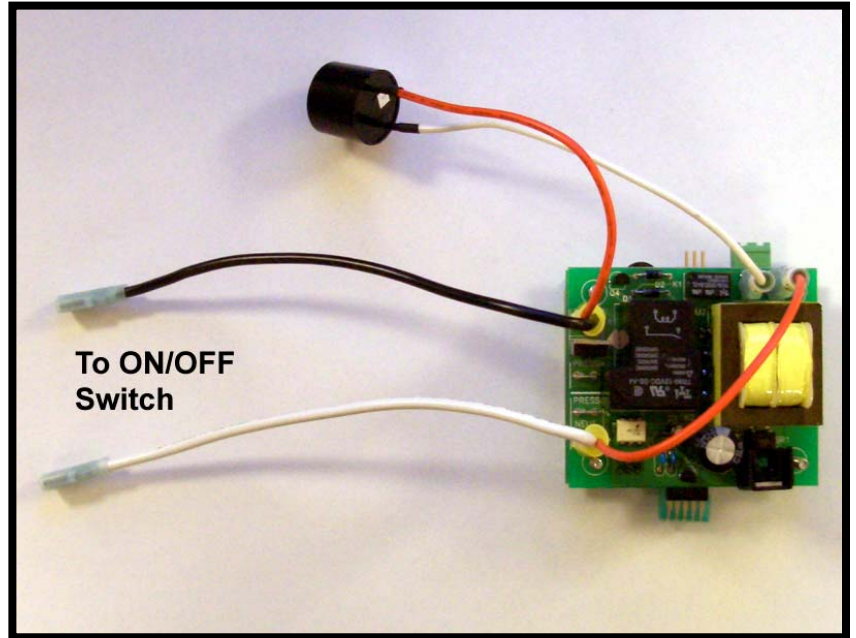


Beeper Replacement Kit for the Digital Knight controller

The electronic beeper upgrade for the Digital Knight controller provides a significantly louder mechanical sound to the machine alarm. The upgrade is very simple and should only take a few minutes to install. Please follow the steps below:

1. Open up the control panel where the digital controller is located.
2. Remove the **Black Wire** leading from the circuit board to the on-off switch.
3. Replace the original long black wire with the New Black Wire that came with the beeper replacement kit.



4. Repeat steps 2 & 3 for the **White Wire**.
5. Connect the white wire from the beeper to J13 on the AUX OUT contact on the circuit board. Connect the red wire from the Neutral White Wire to J14.

6. Close the control panel and refasten it.
7. Turn on the press. While the press is counting down, hold the **TEMP** & **PRG** keys down until the display reads **OFS** on top. If **OFS** does not appear, turn off the press & try again.
8. Press the **PRG** key once until **AUH** is displayed. Press the **TEMP** key to set the value to **ALAr**.
9. Press the **PRG** key several times until the controller returns to the normal operating mode.

Tip:
Set the alarm to a signal that does not infinitely loop (**Alr** setting 1, 3, 5, 8, 9, or 10 in the user options menu). This can prolong the life of the beeper, but is not required.