Installing Heavy Duty Gas Shock Mounting Studs

- Replace ONE gas shock at a time. Remove & Replace BOTH the LOWER stud and UPPER studs. <u>LIFT the Blue Handle a little extra to take the weight off the gas shocks.</u> Then they will slide off easily.
- 2. Use the 5/16" Drill Bit included to DRILL OUT & ENLARGE the bottom and top holes in the blue frame.
- 3. Use the same bit to DRILL OUT and enlarge and open up the holes in the GAS SHOCK END FITTINGS. These are soft aluminum and will drill very easily to open the hole size
- 4. Slide the NEW 5/16 Stud into the hole and use the 5/16 nuts to hold it tight against the frame. The hole does not need to be tapped/threaded.
- 5. Lifting the Blue Handle to help, slide the gas shock onto the new 5/16 studs.
- 6. With the gas shocks now installed on the studs, screw on the nylon lock nut and tighten onto the stud. DO NOT TIGHTEN THE LOCK NUT AGAINST THE GAS SHOCKING FITTING. Leave space between the nylon nut and gas shock fitting. The gas shock needs to pivot & rotate freely & loosely on the stud.

If you have any questions or concerns, please contact the factory directly at: 800-525-6766 / info@heatpress.com

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