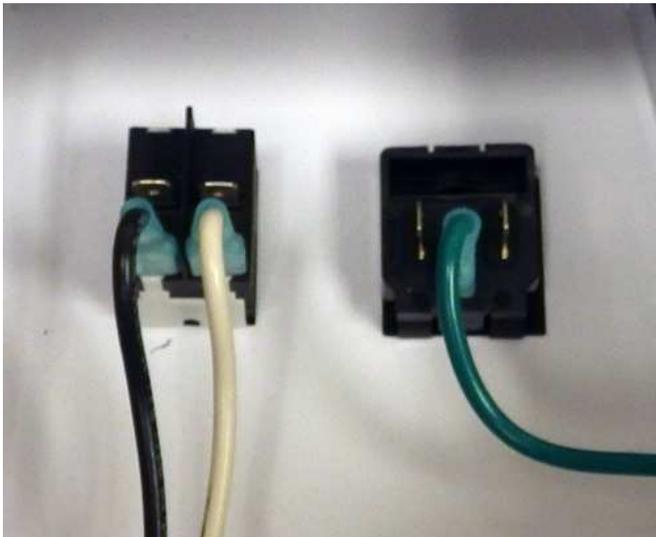


Digital Knight

Temporary Power Bypass Instructions

In certain cases of an on/off switch or wiring failure, a temporary bypass can be performed to get the machine safely up & running short term. **If these instructions are successful in getting the machine to power on, the owner/operator MUST purchase (1) RPK-DKPWR power socket & switch & wires kit from www.heatpress.com/support** in order to bring the press back to original condition. *These instructions are only for a temporary solution to continue any immediate & urgent need to operate the machine.*

1. Unplug machine, Open the control panel. Locate the on/off switch and power inlet socket. There are 2 black and 2 white wires connected to the on/off switch. (see picture →)



2. Remove small B&W wires. Completely remove the *SHORT* black & white wires from the switch and inlet socket and set them aside. (← see picture)

3. Move B&W wires from switch. Move the *LONG* black and white wires from the switch to the power cord inlet socket. (see picture →)



4. Check connections & Test. The long black wire should lead to “HOT” on the circuit board, and the long white wire should lead to “NEUT” on the circuit board. There may be smaller wires merged with these black & white wires – this is normal. The green wire is in the middle. Plug the power cord into the machine & your wall outlet. If the screen of the digital control turns on, you can safely use the press for the interim. Go to www.heatpress.com/support and purchase **RPK-DKPWR**.

5. Unplug machine, close up & Safety Note. Unplug the machine, and carefully screw the top control panel or back panel back on. Make sure no wires are pinched or kinked. **REMEMBER THAT THE MACHINE MUST BE UNPLUGGED TO TURN IT OFF.** Do not inadvertently try to turn the press off with the on/off switch and walk away. The press must be unplugged with the power cord, since the on/off switch has been bypassed.

If the press still *does not turn on* after bypassing the switch, the full circuit board & power kit RPK-CTRLDK must be replaced (*easy to do & inexpensive!*). Go to www.heatpress.com/support and purchase this kit from the parts list at the bottom of the page.