

A Walkthrough Tutorial for using Presets

Here is a tutorial of programming 2 different presets, and then an example of using them in normal daily operations. Do this walkthrough to practice using presets.

Part 1: We will program 2 different presets.

SET 01 will be for 400 degrees, 45 seconds, Prepress OFF, and a pressure reference of 6.
SET 02 will be for 350 degrees, 12 seconds, Prepress 3 seconds, and a pressure reference of 8.

From the normal operating mode, press PRG. SET appears.

Use the arrow keys to select SET 01.

Press TEMP. Set the flashing temperature to 400 with the arrow keys.

Press TEMP. Set the flashing time to 45 with the arrow keys.

Press TEMP. Set the flashing Prepress time to 00 with the arrow keys.

Press TEMP. Set the flashing Pressure ref to 6 with the arrow keys.

Press TEMP. Use the arrow keys to select SET 02.

Press TEMP. Set the flashing temperature to 350 with the arrow keys.

Press TEMP. Set the flashing time to 12 with the arrow keys.

Press TEMP. Set the flashing Prepress time to 3 with the arrow keys.

Press TEMP. Set the flashing Pressure ref to 8 with the arrow keys.

Press TEMP. Press PRG to leave the preset mode.

Presets SET 01 and SET 02 have now been programmed.

Part 2: Loading the presets. Let's say we are powering on the machine and starting a job. The first job will need to use preset 01, and later on the next job will need preset 02.

From the normal operating mode, press PRG. SET appears.

Use the arrow keys to select SET 01 then Press PRG.

The press is now set for 400°F and 45 seconds and will start to heat to that temperature. When leaving the presets, the screen briefly displayed PRS 6 - indicating you must manually set the clamping pressure so the bar graph shows 6 (or close to it) at the bottom of the screen.

Now let's change to the next job. Press PRG. SET appears.

Use the arrow keys to select SET 02 then Press PRG.

The press is now set for 350°F, 12 secs, 3 prepress, and you are reminded to set the pressure heavier to 8 on the bar graph display (when closed). You can load a preset as often as needed: just press PRG, pick the preset you want with the Arrow Keys, and press PRG again.