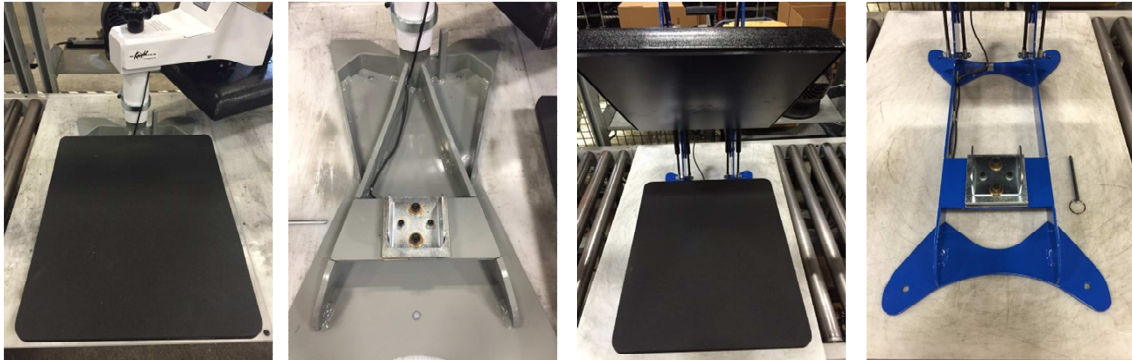


REPLACEMENT INSTRUCTIONS FOR THE ALL-THREAD STYLE PRESSURE SENSOR DK20S-DK20/A-DK16/A Part # DPK-ALLTHRDPS

Regardless of what model manual operated machine you have with the “ALL-THREAD” table feature, the replacement instructions for the pressure sensor are the same.

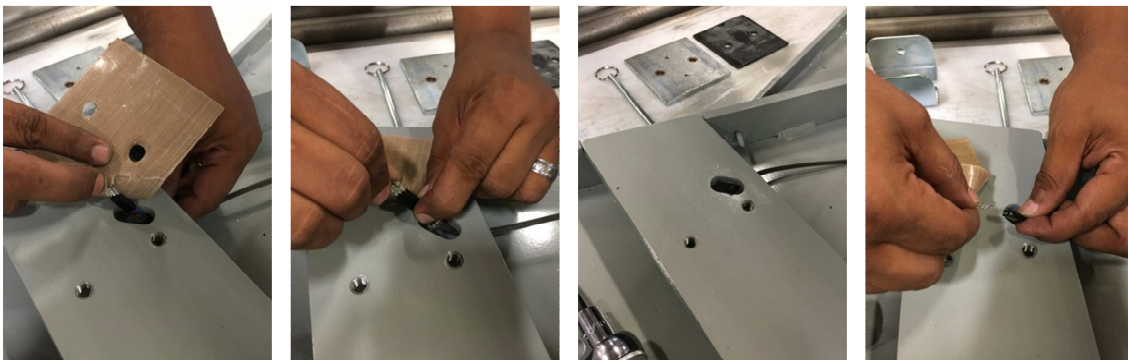
TOOLS NEEDED- 3/16” Allen Key Wrench or Socket.



1. Remove the bottom table by pulling out the lower pull pin under the table, and lift the table off. Set the table off to the side.



2. Loosen and remove the Allen screws and shoulder bolts using a 3/16 sized Allen wrench or socket. Lift and remove the “U” bracket, steel base plate and black rubber pad. Lift up the metal tang on the wire harness mount as pictured.



3. Lift up on sensor and pull off the pressure sensor wire harness connector. Plug new sensor into the pressure sensor wire harness so the connector is downward and then pass the connection thru the slot in the base plate. Reverse steps for re-assembly. *You may need to re-calibrate the pressure settings after replacing the sensor- see the machine’s manual.