

## DK32AP Cylinder/Flow Adjustment

1. Locate the adjustable flow air connectors on each cylinder (**one on the top and one on the bottom**) for each cylinder.
2. The cylinder or side of the press that is moving downward (faster).....you want to turn the TOP adjusting knob inward (screw it in)  $\frac{1}{4}$  of a turn at a time.
3. If the unit gets really unbalanced badly.....start over by OPENING ALL adjustment knobs both top and bottom on both cylinders.

To Slow it DOWN: Turn in (screw in) the top adjustment knob on the cylinder you wish to slow down.

To Speed it UP: Turn outward (unscrew) the top adjustment knob on the cylinder you wish to speed up.

ONLY TURN about a  $\frac{1}{4}$  of a turn at a time. A little adjustment MAKES a large impact.

