

Installing Heavy Duty Gas Shock Mounting Studs

1. Replace ONE gas shock at a time. Remove & Replace ONLY the LOWER stud.
It is not necessary to remove/replace the TOP threaded stud.
2. Use the 5/16" Drill Bit included to DRILL OUT & ENLARGE the bottom hole.
3. Slide the NEW 5/16 Stud into the hole and use the 5/16 nuts to hold it tight against the frame.
(the hole does not need to be tapped/threaded)
4. Screw the new Large Gas Shock end fitting onto the gas shock cylinder.
(put the new fitting on the bottom end of shock, not the top wider tubing end of the gas shock)
5. Lifting the Blue Handle to help, slide the gas shock onto the new 5/16 stud and top old stud together.
The larger end fitting on the gas shock matches the larger bottom 5/16 stud.
6. With the gas shocks now installed on the stud, screw on the nylon lock nut and tighten onto the stud.
DO NOT TIGHTEN THE LOCK NUT AGAINST THE GAS SHOCKING FITTING.
Leave space between the nylon nut and gas shock fitting.
The gas shock needs to pivot & rotate freely & loosely on the stud.

Repeat the same steps for the other side of the press, for the bottom stud.

If you have any questions or concerns, please contact the factory directly at: 800-525-6766