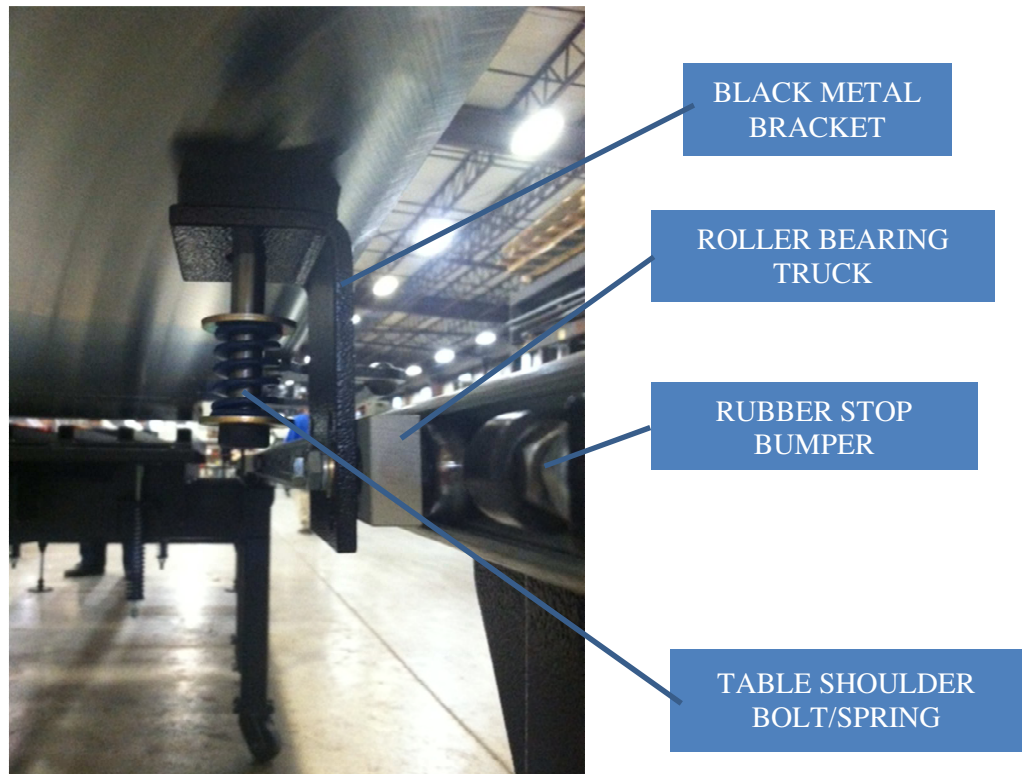


MAXIPRESS ROLLER BEARING TRUCK TENSION ADJUSTMENT INSTRUCTIONS

The twin station Maxi press is equipped with multiple roller bearing truck assemblies that each loading station glides on. Each roller bearing truck assembly has a black steel bracket, table shoulder bolt & spring as well as the actual roller-bearing truck that rides inside the track rail.

The “tension or tightness” can be adjusted, so the roller bearing truck rides looser or tighter inside the rail track itself.



1. Determine what roller bearing truck assembly needs to be adjusted. Then remove the rubber bumper stop from the end of the rail that it is on.
2. Remove the large table shoulder bolt & spring from the roller bearing truck assembly.
NOTE: Take a picture or note the location of washers. If you need to adjust more than (1) roller bearing truck assembly on the same extension rail, it is recommended that you support the loading aluminum plate on that side with a block of wood or other support.
3. Next, slide the roller bearing truck with black bracket off the rail completely.



4. Use a thin 14MM open end wrench to adjust the square head adjuster that is located behind the **middle** round roller bearing wheel and the silver aluminum body of the bearing truck assembly.

By turning the wrench in one direction, the middle wheel will move up and down slightly. This causes the three roller wheels to be either MORE IN LINE with each other or the center wheel becomes MORE OUT OF LINE.

Here are the possible adjustments:

SCRAPING/BINDING or 'WIGGILY' - Adjust middle roller out of alignment from other two rollers so it rides Stiffer.

ROLLER BEARING BUMPS AT RAIL UNIONS - Adjust middle roller in line with the other two so it rides Looser.

5. Only turn the square adjusting head a ¼ turn at a time, and then test it alone on the track. Fine tuning maybe required to reach perfect performance.

Please contact the factory if you have any questions.
1-800-525-6766