

# Digital Knight Controller

## Filtering Temperature Plug Bypass

The Digital Knight 4-position temperature plug occasionally must be bypassed in certain electrical environments & conditions. Follow the instructions below to **BYPASS** the filtering resistors on the 4-position plug.

1. Unplug the 4-position green connector plug from the circuit board.
2. Unscrew the 2 thermocouple wires from the **OUTER** Screw Terminals.
3. Completely Remove the 2 small blue jumper-resistors connecting the outer terminals to the inner terminals.
4. Screw the thermocouple wires into the **INSIDE** Screw terminals as shown below.
5. No wires should be connected to the **OUTER** Screw Terminals. Plug the green plug connector back into the control and test the press.

### LEFT SIDE

White wire with Red Stripe  
Yellow Wire  
Red Wire

### RIGHT SIDE

White wire  
Red Wire  
Black Wire

