DK20S Handle Arm Screws

GUIDELINES:

There are TWO $\frac{1}{4}$ -20 x 1" Allen Screws in between the two rubber handle-grips that hold connect the handle bar to the two arms from the two clamps on the press.

RULE 1: If these two allen screws are tight – they'll last forever and cannot break.

RULE 2: If these two allen screws are loose – they can shear and break easily if the press is used heavily while the handle bar is loose.

** Always make sure the two handle bar screws are tight.

** If they loosen up regularly, use plenty of RED LOCTITE on the screws and let it cure overnight to lock them in place.

REPAIR:

If a screw breaks, there are two options:

- 1. Get a screw extractor tool from home-depot/lowes if needed, or try unscrewing the broken piece with needle-nose pliers. Either way get the old screw out, and then use ½-20 x 1" ALLEN SCREWS (the most common allen screw out there) and RED LOCTITE and let it cure overnight to lock it in TIGHTLY.
- 2. If the screw cannot come out...

Please go to www.heatpress.com/support and order from the parts list:

MEN-DK20SARM (2 pcs)

FAS0AN14201 (2-pcs - NO charge)

They are in stock and usually ship out the same day...