DK3 Heater <u>GREEN PAD</u> replacement instructions

- 1. Scrape off all green rubber carefully: do not cut the temperature sensor wire under the green pad at the bottom.
- 2. Removing all adhesive is not necessary: basic smoothness is all we need. Do not remove the band heater from the frame either not necessary and won't help.
- 3. Apply high temp silicone adhesive to one entire side of pad.
- 4. Stick pad onto band heater. Put 2 mugs into the press back to back and clamp the press locked shut with EXTREMELY LIGHT PRESSURE, so the green pad is held in place evenly, but the adhesive is not overly squeezed out.
- 5. Let it cure/dry overnight.